

LSS Section I

PREFACE TO ASSEMBLY

Your Challenger Kit has been supplied to you with most of the major construction completed. Each section of the aircraft has been checked by our quality control process to ensure the section meets our high standards. It is important, however, for you to also examine each component and part of the kit as a double quality control inspection.

There is an old adage that applies very well to the project you are about to undertake:

“ If all else fails... read the instructions !”

This certainly is important in this case. If you have any questions about any phase of assembly of your Challenger, contact your dealer or the factory.. We are glad to assist in every way. We are as concerned about the completed Challengers appearance and structural integrity as you are, so please take time to perform each task carefully and according to instruction. Pre-reading each step before beginning the step will also help in understanding.

WARNING:

The parts and hardware in the kit making up the Challenger are of special aircraft grade ! DO NOT attempt to substitute any part or hardware yourself. Contact the factory for assistance when replacement is necessary. Your life may depend on it !

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LSS Section I Inventory

<u>CHECK</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
()	1	Challenger hat
()	1	Instruction Manual (sect. 1,2,3 & 4)
()	1	Challenger retail parts price list
()	1 Qt	PT-QT Poly-Tak Adhesive
()	1 Qt	MEK-QT M.E.K. (Methyl Ethel Keytone)
()	1	<u>ST-300-LSS</u> Set of heat shrinkable Dacron socks for Elevators, Stabilizers & Rudder, Vertical fin & Dorsal fin have Pre-cut sheets only.
()	1	<u>EMP-100-LSS</u> Rudder frame
()	1	<u>EMP-200-LSS</u> Vertical fin frame
()	2	EMP-300 Horizontal stabilizer frames.
()	2	EMP-400 Elevator frames
()	1	<u>LSS-VFEK</u> Vertical Fin Extension kit (1 x Extension tube, 1 x U-bracket, 10 x 1/8" S.S. short rivets)
()	20	ST-16L stainless steel hinge brackets.
()	60	AD64ABS 3/16" Aluminum rivets.
()	25	SSD42SSBS SS Rivets. 1/8" x 1/8"
()	48	AD42ABSLF rivets for attaching fabric
()	6	AN3-6 bolts.
()	6	AN310-3 castle nuts. 3/16"
()	12	AN960-10 washers. 3/16"
()	6	AN416-2 safety pins
()	2	EMP-7R & EMP-7L control horns elevator
()	2	EMP-8R & EMP-8L control horns rudder
()	6	AN525-10R20 3/16" Phillips head bolts
()	6	AN365-1032 3/16" Nyloc nuts
()	4	AN960-10 3/16" washers
()	4**	Cotter pins
()	4**	Rony-78.7/8 Rony Brkts (black alum. 'U' Brackets)
()	2**	AN4-15A 1/4" bolts (for Rony Brackets)
()	2**	AN364-428 1/4" Nyloc nuts (thin)
()	4**	AN4-14A bolts (for attaching stabilizers)
()	4**	PW-4 (black plastic washers. NOTE:- for rear 7/8" Rony bracket only on horizontal stab)

Note: ** These parts are shipped in pre-assembled form.

Make notes on how the 7/8" Rony bracket assembly hardware is pre-assembled and the sequence of assembly, so they may be re-installed properly.

ASSEMBLY INSTRUCTIONS—Introduction

‘Tail Feathers’

CHALLENGER II LSS - SECTION 1- Tail section (Empennage)

We supply a ‘Heat Shrinkable Dacron’ material to cover the tail section. It is lightweight at 1.8oz per sq yard and has a tight weave. Using heavier fabric requires extreme care to avoid distorting airframe members when shrinking, and does not have the fine finish as offered by the lighter material.

The assembly of your Challenger II LSS Kit will be ‘TAIL FIRST’. This will give you the opportunity of getting the feel of working with shrinkable covering material.

Objective of SECTION I

Upon Completion of SECTION 1 the tail surfaces (Rudder, Elevators, Horizontal Stabilizers and Vertical Fin) will be finished with most of the tail surface hardware installed.

Tools Required: (not supplied)

Hammer
Good camel hair brushes—1/2” - 1” brush
Razor blades
Scissors (also ‘pinked edged’ scissors if available)
Household clothes iron
3/16” pop rivet gun
Electric drill
3/16” drill bit
Metal file
De-burring tool
Medium grit sandpaper
Suitable filtered breathing mask

Other Materials: (not supplied in kit).

3/4” Masking tape
Paint mixing cups
Paint filter
Paper towels
Sponge brushes 1 1/2” to 2”
Protective gloves (rubber)

Conduct a full and careful inventory check using the list on page 2.

Typical completion time: 8 Hours

1.



Complete tail section for all standard and clipped wing Challengers .

Here's the way the tail section comes out of the box. remove all tape and tape residue from tubes.

Open the box and spread out the contents

2.



Inventory check.

Check the inventory sheet to see that you have everything. (Page 2 for STD planes & Page 22 for LSS Planes)

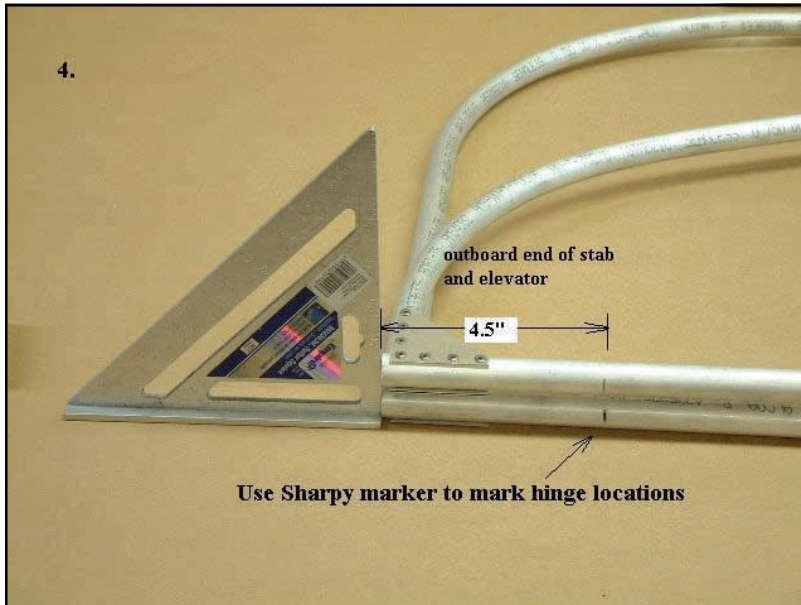
3.



Here's what you need for finishing the tail section.

Here's some other stuff you will need to finish the tail section.

Not shown is a paint sprayer. You can rent a paint sprayer or buy a HVLP (high volume low pressure) paint sprayer.



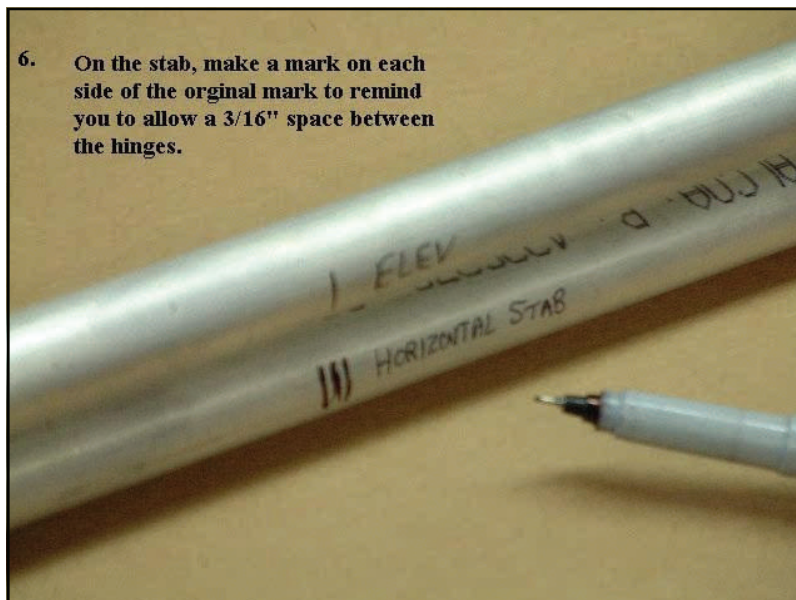
Use a straight edge and line up the Outboard ends of the Stab and Elevator.

Measure 4.5" in and use a Sharpy marker to mark center of outboard hinge location.



NOTE: the elevator is shorter than the stab.

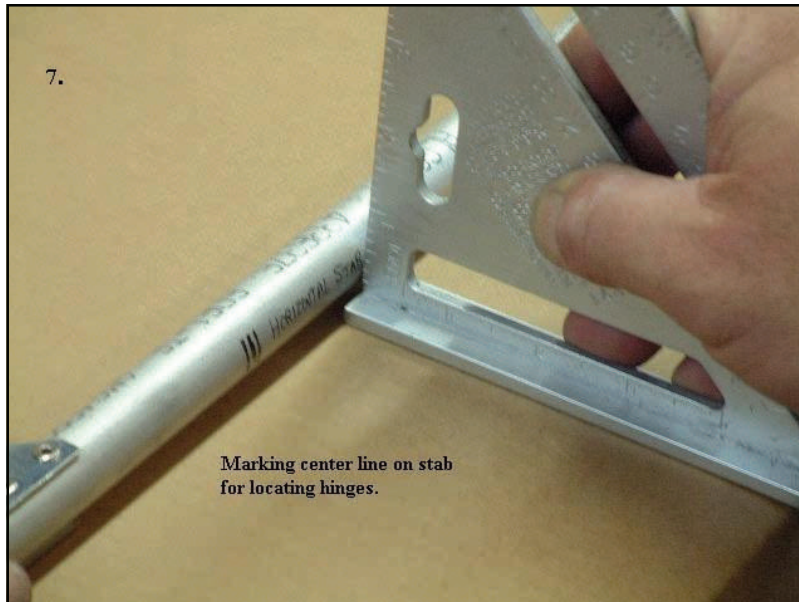
Measure and mark 4.5" from the inboard end of the ELEVATOR.



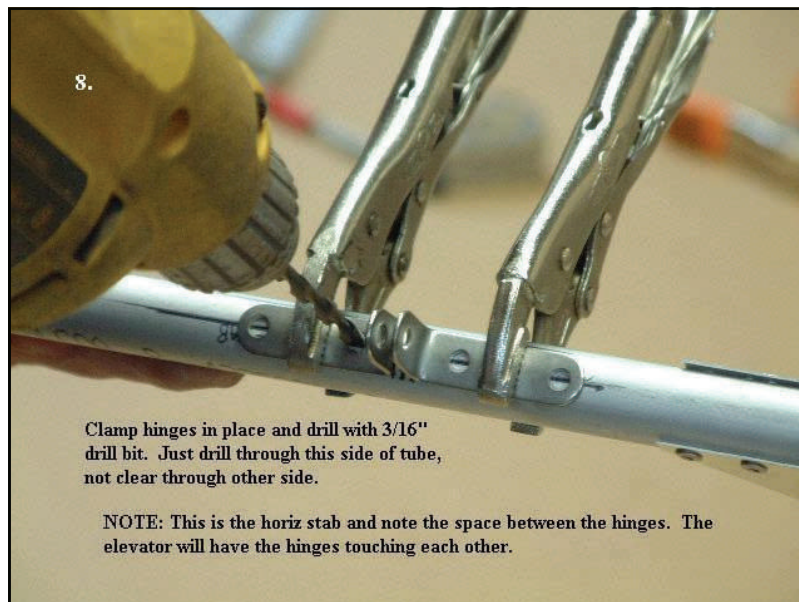
On the Elevator, the two hinge 'L' Brackets (ST-16L) butt together.

On the Stab, the two hinge 'L' Brackets (ST-16L) are 3/16" apart.

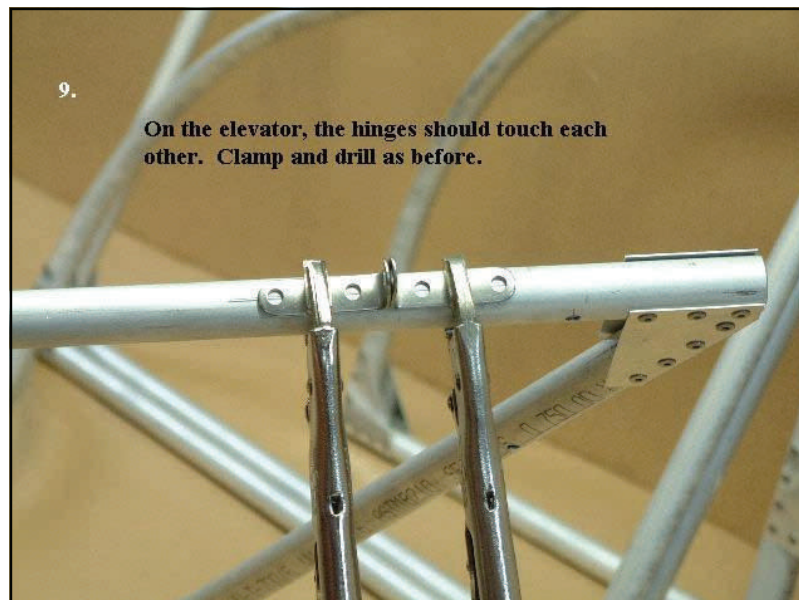
Refer to picture-6 and mark each accordingly.



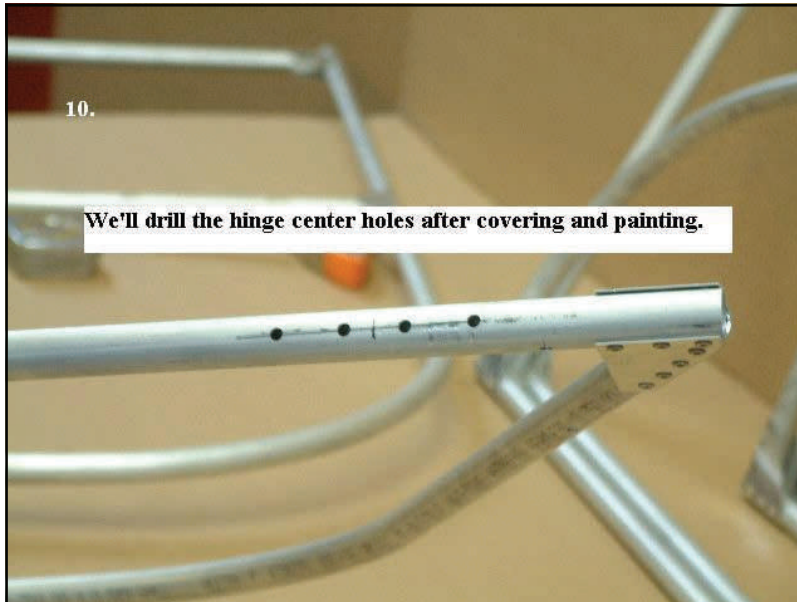
It's easy to find the centerline of any tubing. Just lay the frame on a flat surface and rub a 'set square' tool down the tubing as shown here.



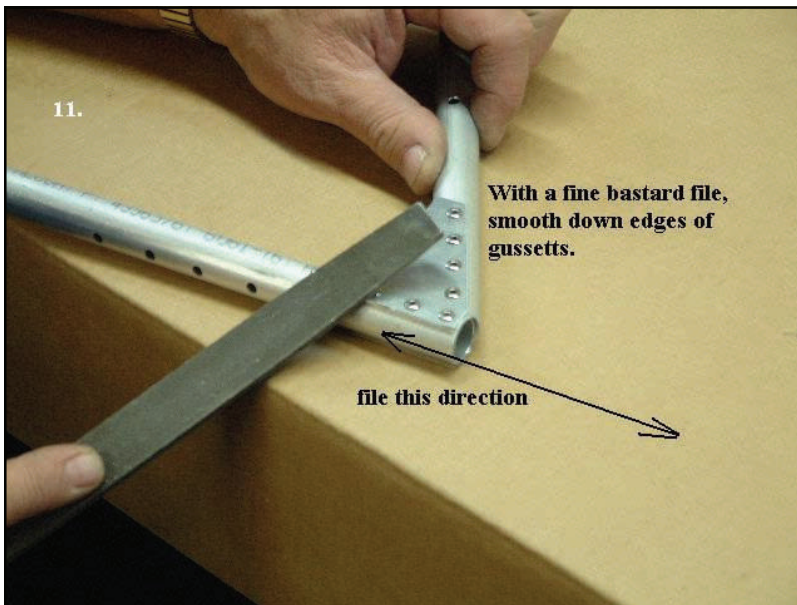
We prefer to use these stub nosed clamps. They provide a better grip than the needle nosed type. Drill the first hole then make sure the bracket is on centerline and drill out the last hole. Do not drill out center hole at this time.



Repeat the drilling process on all bracket hinges of the tail surfaces. Note: Make sure you have the correct spacing and orientation for each bracket prior to drilling any holes.



4 holes nicely centered on the tube.



Good preparation for covering is essential. This will minimize premature wear on the fabric.



Get rid of all sharp edges and burrs. The more care you take at this stage, the better your overall result will be.



13.

Tape rivets and gusset edges

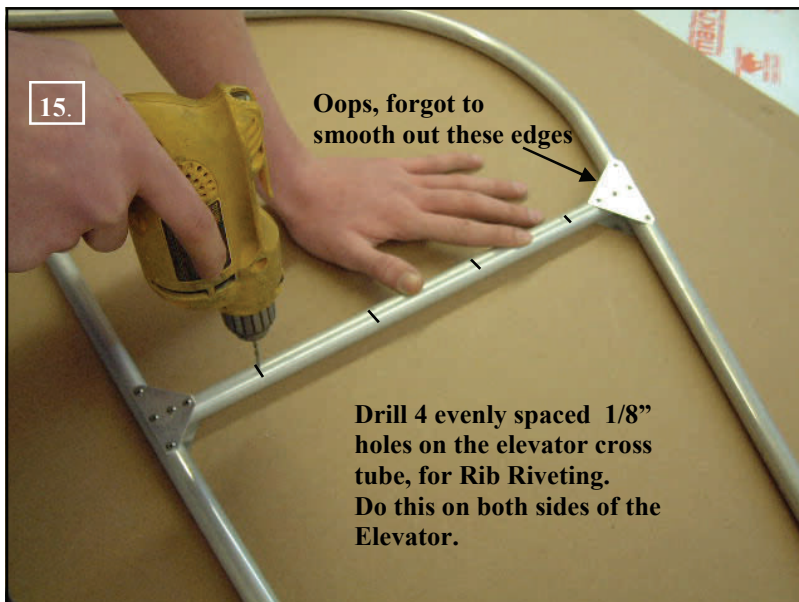
You can use masking tape, chafing tape or adhesive tape.

Don't apply too much tape, especially on the outer perimeter of the frame. You'll need good, clean surfaces for the glue and fabric to stick to.



14. **Sand outside perimeter of tubes with 220 grit sandpaper.**

Carefully sanding the perimeter will remove contaminants such as tape residue etc. and provide a good 'keyed' surface for the glue to bind to.



15.

Oops, forgot to smooth out these edges

Drill 4 evenly spaced 1/8" holes on the elevator cross tube, for Rib Riveting. Do this on both sides of the Elevator.

Don't forget about the cross tube on the elevator. Sand and clean, ready for glue. It looks like Dave forgot to smooth out the edges of that gusset. All sharp edges must be smoothed out.



Use the MEK supplied with your kit and dampen a cloth.



Carefully wipe over all surfaces that you have sanded, smoothed out and de-burred.

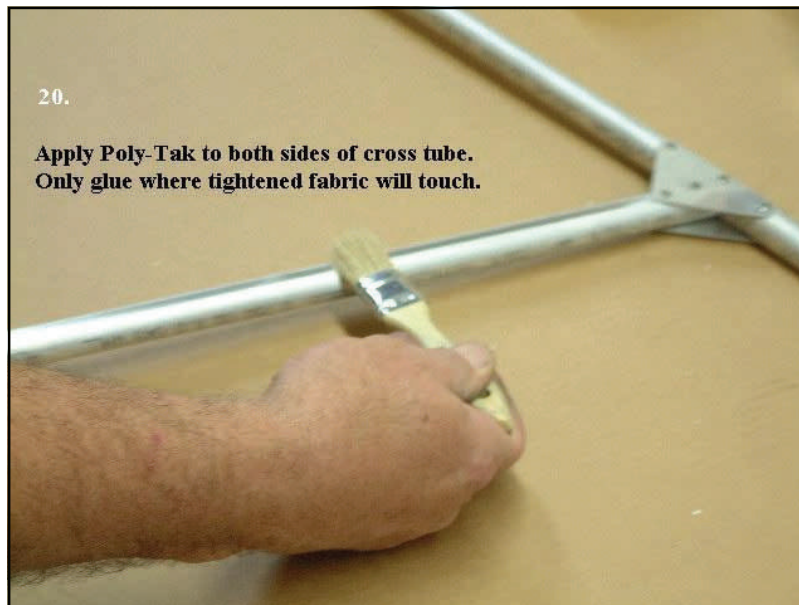


Use a clean, dust free table or flat surface.



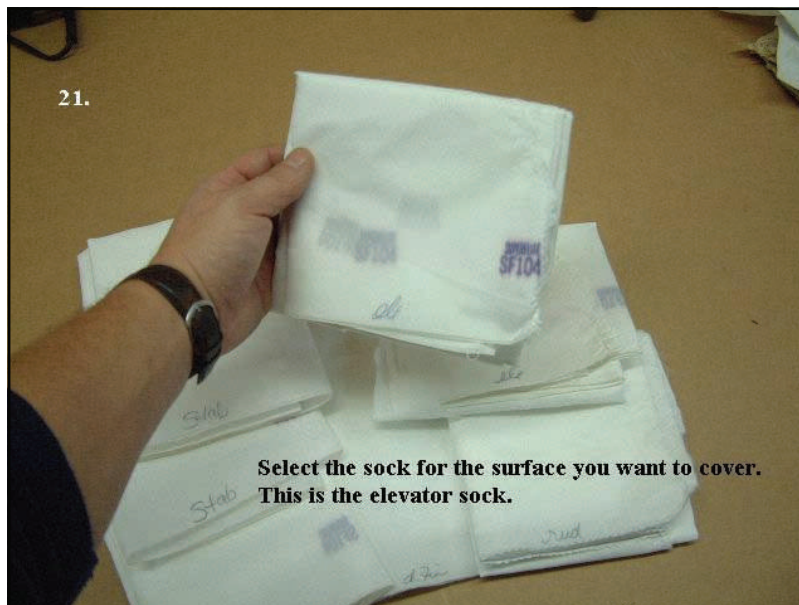
Apply one smooth coat of Poly-Tak. Try to do this soon after MEK cleaning.

Don't let too much time go by after cleaning with MEK before you glue.. Oxidation will occur and you will have to re-sand and apply more MEK. Glue around the entire perimeter with one good coat.



Apply Poly-Tak to both sides of cross tube. Only glue where tightened fabric will touch.

Running the brush 'flat' along the cross tube (as shown) will put just the right amount of glue needed for the covering process.



Select the sock for the surface you want to cover. This is the elevator sock.

Each sock is individually marked so as to avoid confusion.

22.



MEK, Poly-Tak glue, a brush, a mixing bowl for 50% MEK and 50% glue and a bowl for 100% Poly-Tak glue.

23.



Before laying out the fabric sock, thoroughly brush off dust and shavings from the work surface .

24.



Ensuring correct orientation, insert the frame into the sock.



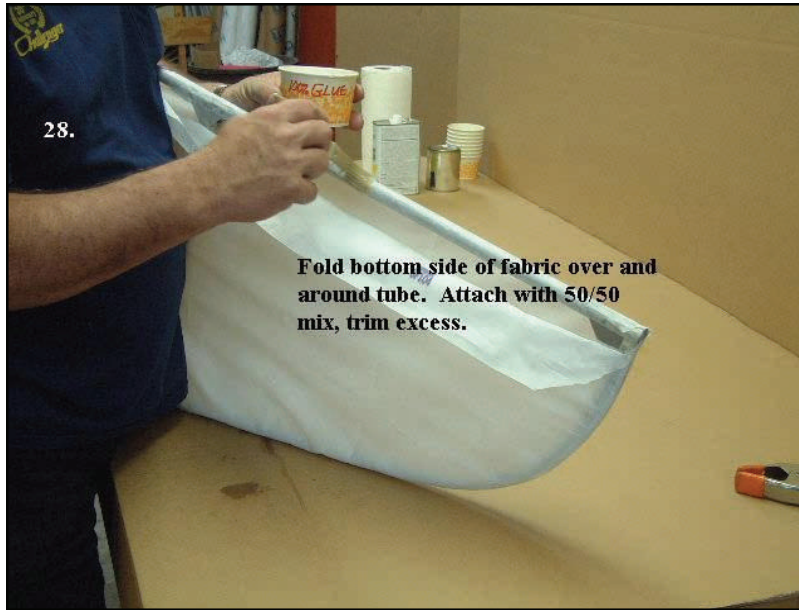
A scrap piece of cardboard works well to cover the bowls and prevent evaporation.



Make sure the frame is snug inside the sock and the sewn seam is folded to one side of the frame all the way round..



We found that using these style clamps are invaluable and saves a lot of fumbling.



28.

Fold bottom side of fabric over and around tube. Attach with 50/50 mix, trim excess.

Make sure the mix thoroughly soaks through the fabric to the tube. Try to smooth out the fabric and glue as much as possible.



29.

Apply second coat with straight glue until fabric weave is filled.

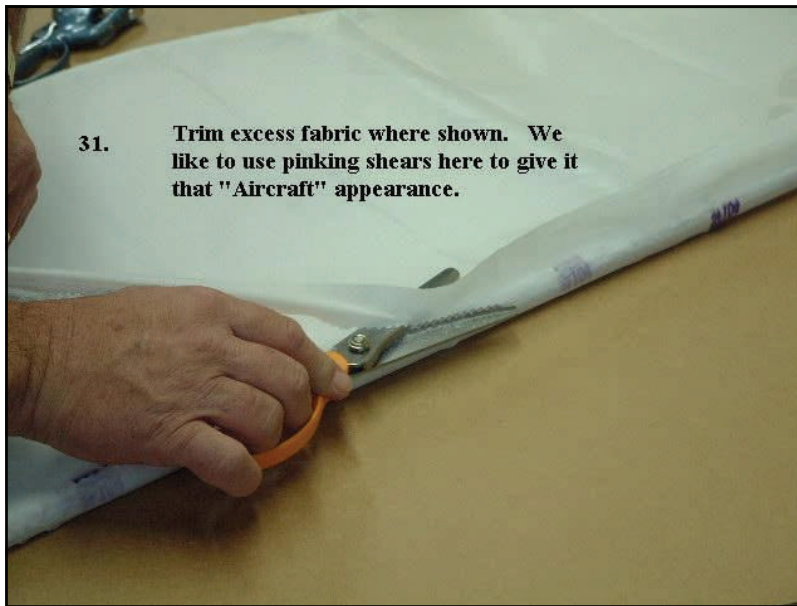
One good, smooth coat of 100% glue applied.



30.

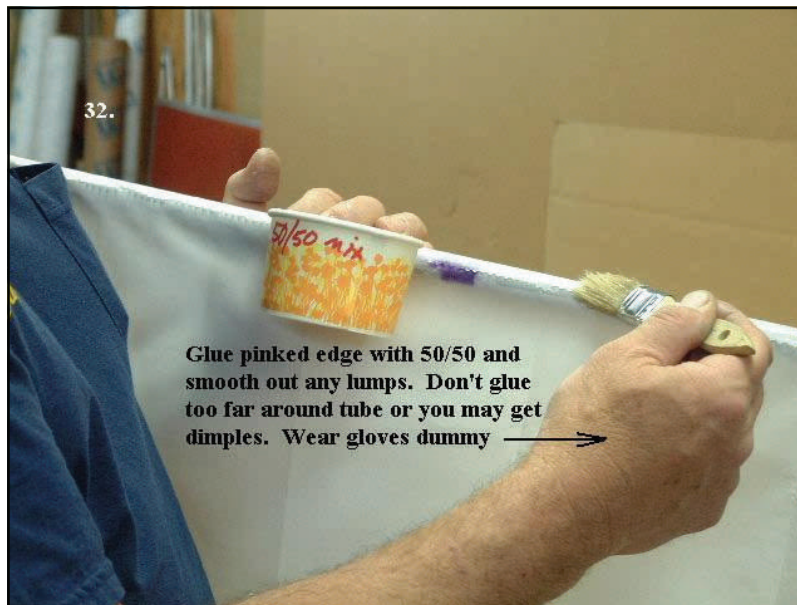
Fold top side of fabric about this far over and attach with 50/50 mix

As before, make sure the 50/50 mix soaks through the fabric and re-activates the 100% glue previously applied.



31. Trim excess fabric where shown. We like to use pinking shears here to give it that "Aircraft" appearance.

Take care when cutting the fabric. The neater the cut, the better the final appearance will be when it's on the plane. You can opt to have the cut edge on the underside of the stab and elevator for better appearance.



32.

Glue pinked edge with 50/50 and smooth out any lumps. Don't glue too far around tube or you may get dimples. Wear gloves dummy →

Use the 50/50 mix sparingly here. Concentrate on the pinked edge only.



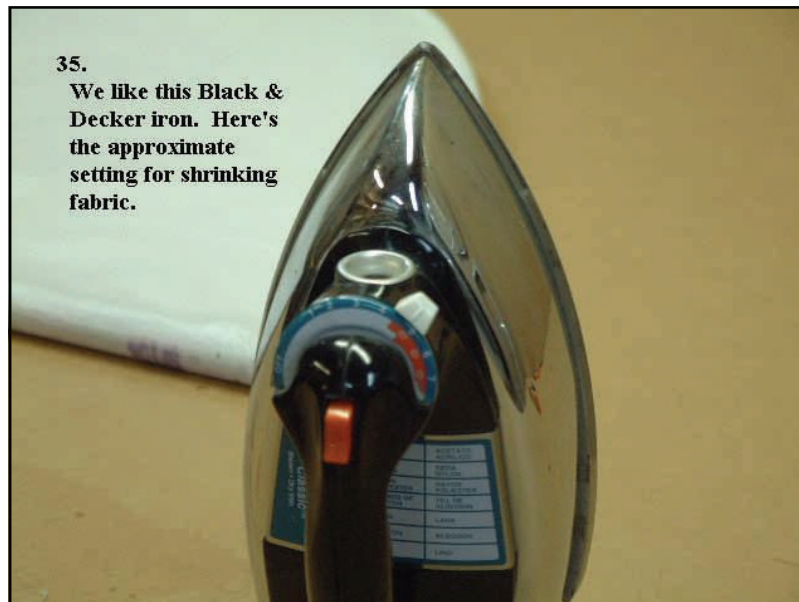
33.

Even the professionals end up with a wrinkle or two. These can easily be removed with the iron before heat shrinking..



WARNING:

If you heat shrink the open area first and then attempt to remove wrinkles from the overlapped area, you will more than likely pop open the glued seam.



Initial heat setting should be approximately 300 deg.
When you are ready to do a final shrinking, set the iron to 350 deg.

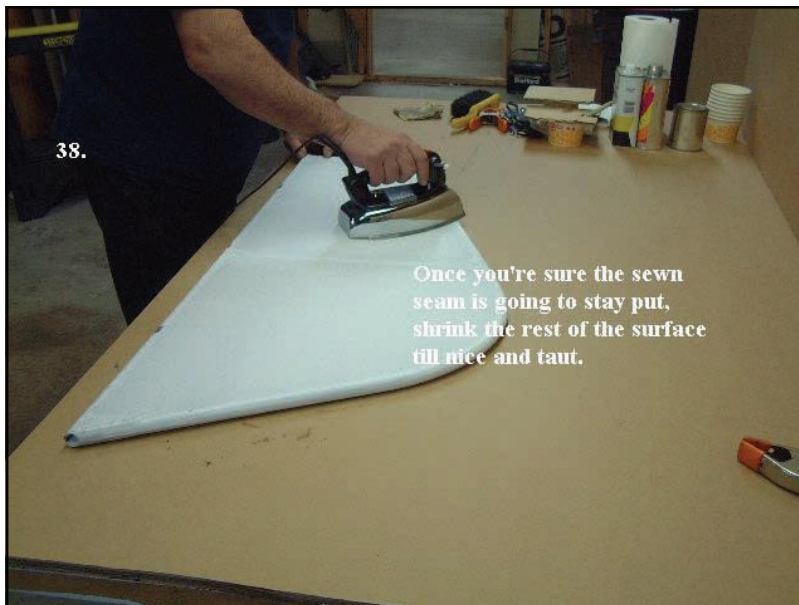


Always keep the iron moving and avoid keeping it on one spot.
Slow, sweeping movements are recommended.



Now we're getting somewhere. Watch that sewn seam. Shrink the other side a little to pull it back on center.

Apply 'even' amounts of heat on both sides of the frame.



Once you're sure the sewn seam is going to stay put, shrink the rest of the surface till nice and taut.

We are getting close to completing the heat shrink process for this panel. Carefully iron out any last remaining wrinkles and folds - Avoid applying heat to the overlapped edge.

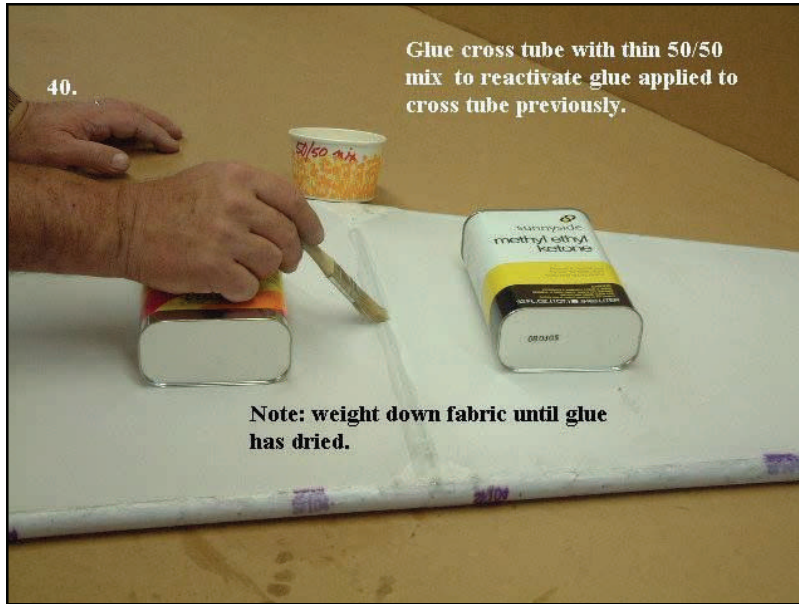


Apply straight MEK or 50/50 mix to sewn seam.

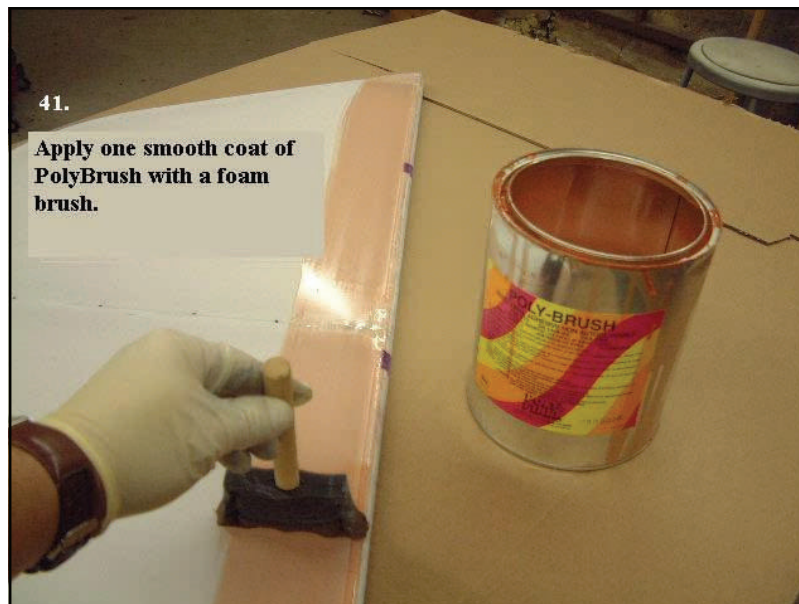
DO NOT APPLY GLUE, MIX OR MEK TO OVERLAPPED SEAM

At this point, the sewn seam should be fairly straight and even. Apply some 50/50 mix to the seam.

DO NOT APPLY MEK 50/50 MIX OR GLUE TO PREVIOUSLY GLUED OVERLAPPED SEAM AFTER SHRINKING.



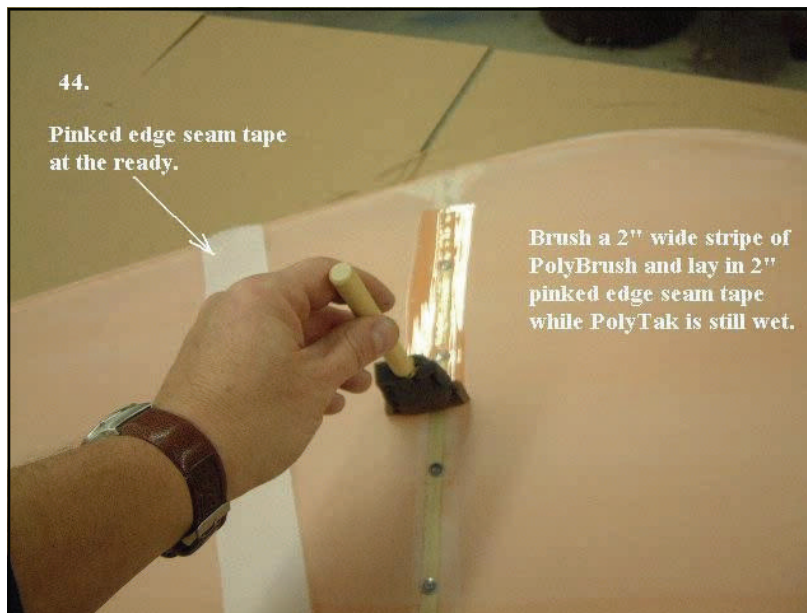
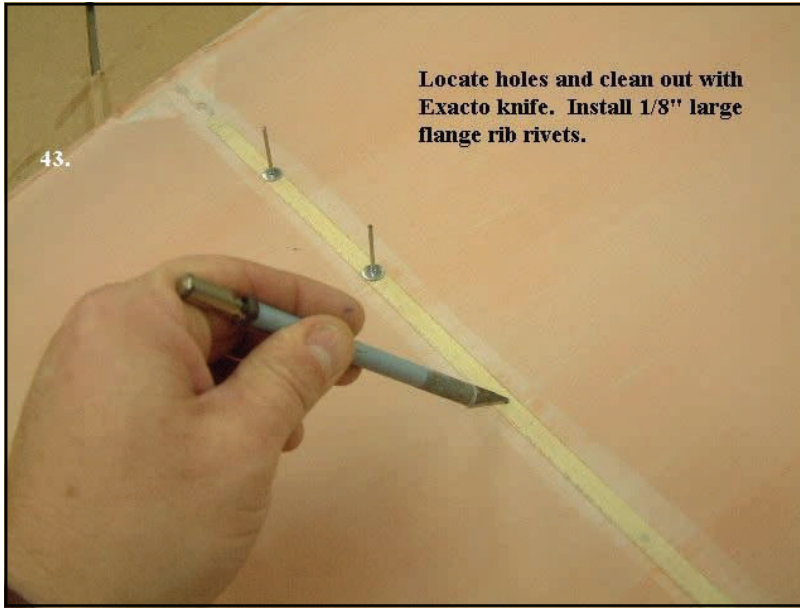
We used the Poly-Tac and MEK containers as weights, but any clean object of similar size will work. Maybe books ?



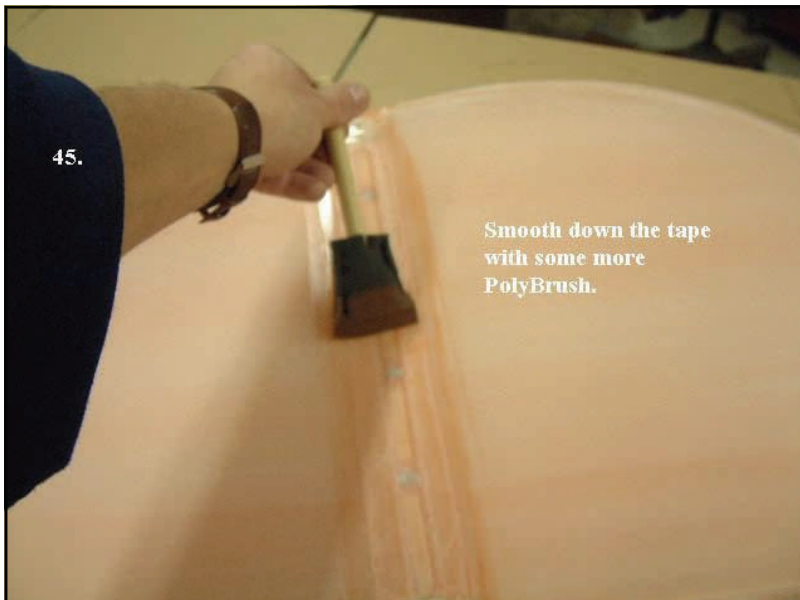
Try to keep the brush strokes smooth and even. One stroke per length works well. Poly-Brush will 'collect and congeal' on the fabric if too much is applied in one spot.



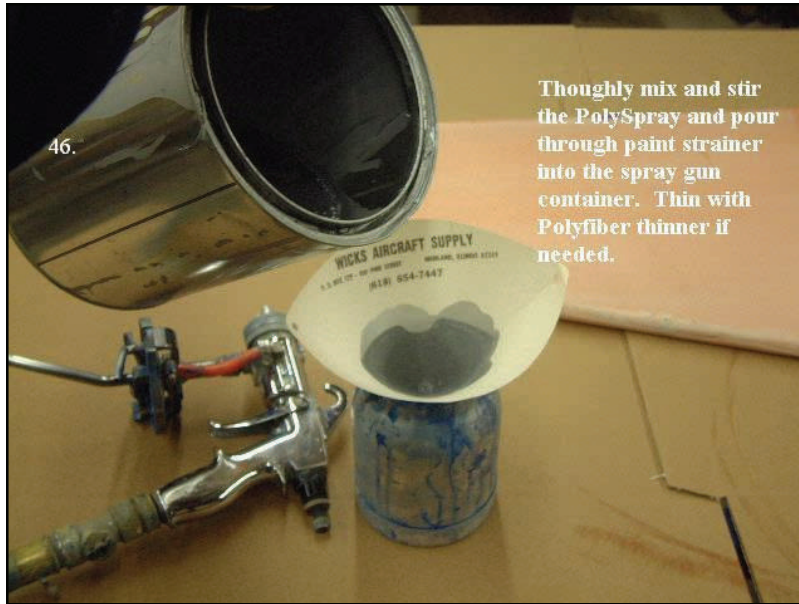
Carefully align the tape along the centerline of the holes. Cut to length and stick the tape down on the tube.



Poly-Brush dries quite quickly. Cut the seam tape to length, ready to be laid on the tube as soon as you have applied the Poly brush.



Apply more Poly-Brush over the tape and make sure it soaks through.



46.

Thoroughly mix and stir the PolySpray and pour through paint strainer into the spray gun container. Thin with Polyfiber thinner if needed.

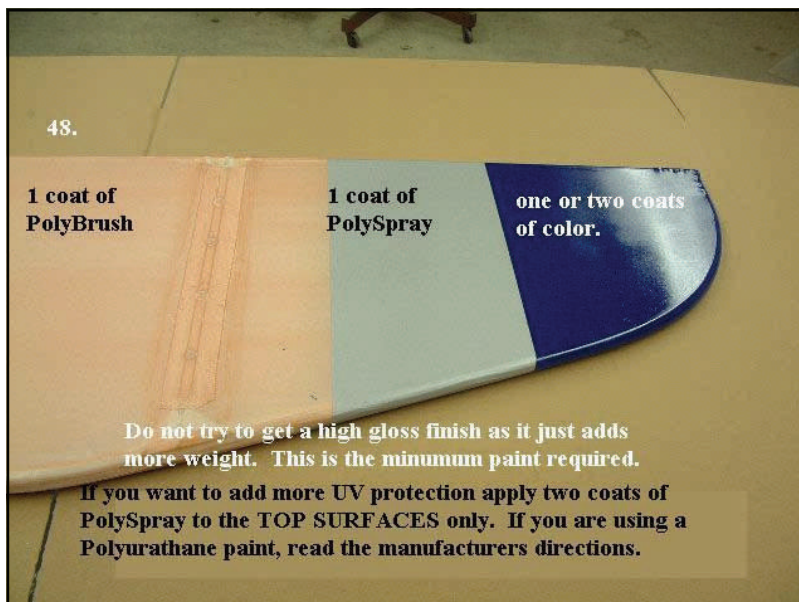
Make sure you have a well ventilated area. The use of a painters mask is recommended during the painting procedure.



47.

Spray on an even coat of PolySpray. We are using a High Volume Low Pressure sprayer.

The key here is smooth and even strokes with the spray gun. Spray off the edge of the panel before shutting the spray gun off. Do not apply thick coats. Thinner coats dry quicker and are easy to fill, if required, with another 'THIN' coat.



48.

1 coat of PolyBrush

1 coat of PolySpray

one or two coats of color.

Do not try to get a high gloss finish as it just adds more weight. This is the minimum paint required.

If you want to add more UV protection apply two coats of PolySpray to the TOP SURFACES only. If you are using a Polyurethane paint, read the manufacturers directions.

This picture shows each stage of your Poly-Brush, Poly-Spray and Poly-Tone paint job.

Hinges and horns can be installed now, or set aside until final assembly.