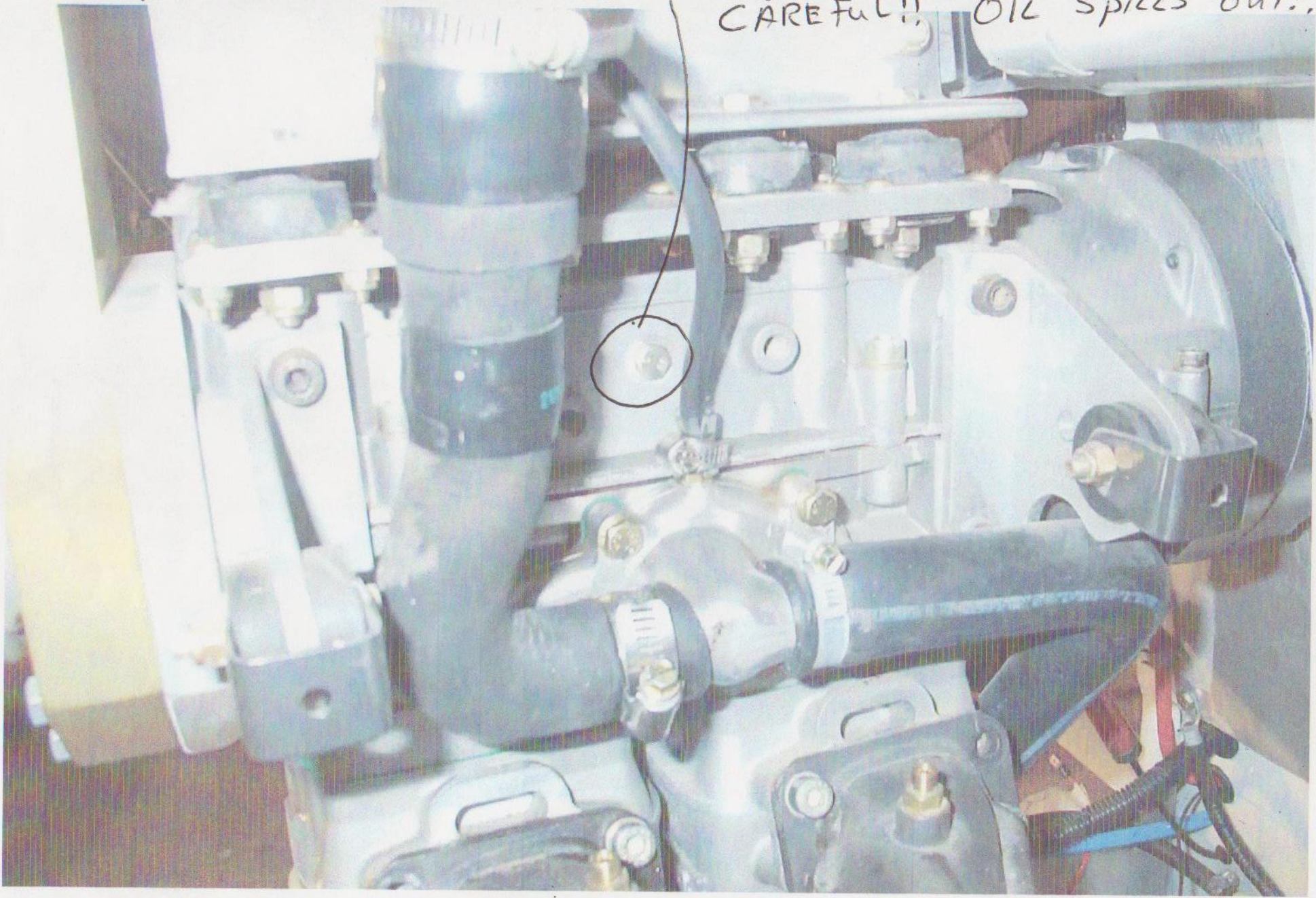


THIS OPEN THIS BOLT  
AFTER SWITCHING HOSES, AND ENGINE IS INSTALLED ON PLANE,  
CAREFUL!! OIL SPILLS OUT!!

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You must open this bolt to bleed the Rotary valve oil into the case. Critical to do!  
Carefully open until oil starts to trickle out. Do not over tighten when reinstalling.